

## Message Text

CONFIDENTIAL

PAGE 01 OECD P 08250 211832Z  
ACTION EB-08

INFO OCT-01 CIAE-00 COME-00 DODE-00 NSAE-00 USIA-06  
TRSE-00 EUR-12 ERDA-05 ISO-00 /032 W  
-----212314Z 027301 /72-70  
R 211858Z MAR 77  
FM USMISSION OECD PARIS  
TO SECSTATE WASH DC 5801

C O N F I D E N T I A L OECD PARIS 08250

EXCON

EO 11652: XGDS1  
TAGS: ESTC COCOM PL US  
SUBJECT: UK NC TURNING MACHINES TO POLAND IL 1091

REF: (A) COCOM DOC (76) 1665, (B) STATE 288830

1. UK DEL HAS RESPONDED TO QUESTION REFTEL AS FOLLOWS:

1091 (A)(III) THE MINIMUM PROGRAMMABLE INCREMENT IS 0.001  
MM. THE MACHINE WILL RESPOND TO MOVEMENTS GREATER THAN  
0.0025 MM.

(B)(I) NOT APPLICABLE TO NC MACHINES.

(B)(II)(1) THE POSITIONING ACCURACY ACHIEVED IN PRACTISE IS  
PLUS MINUS 0.015 MM (THE FIRM HAVE GIVEN THIS FIGURE WITHOUT  
RELATING IT TO THE UNIT LENGTH OF 300 MM, BUT ALL THE  
TRAVERSE MOTIONS ARE LESS THAN 300 MM IN LENGTH AND THE POS-  
ITIONING ACCURACY OF PLUS MINUS 0.015 MM IS COARSER THAN THE  
PARAMETER GIVEN FOR THIS SUB-ITEM)

2. THE RADIAL AXIS MOTION AT THE SPINDLE AXIS IS 0.015 MM TIR.

3. ON BATCHMATIC 2 AXES ARE USE SIMULTANEOUSLY FOR CONTOURING.  
THE OTHER AXIS ALTHOUGH MOVING SIMULTANEOUSLY IS NOT COMBINED  
IN A CONTOURING PATH.

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WM ACTION REQUESTED: US VIEWS REQUIRED BY APRIL 4.  
TURNER

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NNN

## Message Attributes

**Automatic Decaptioning:** X  
**Capture Date:** 01-Jan-1994 12:00:00 am  
**Channel Indicators:** n/a  
**Current Classification:** UNCLASSIFIED  
**Concepts:** ELECTRONIC EQUIPMENT, STRATEGIC TRADE CONTROLS  
**Control Number:** n/a  
**Copy:** SINGLE  
**Sent Date:** 21-Mar-1977 12:00:00 am  
**Decaption Date:** 01-Jan-1960 12:00:00 am  
**Decaption Note:**  
**Disposition Action:** RELEASED  
**Disposition Approved on Date:**  
**Disposition Case Number:** n/a  
**Disposition Comment:** 25 YEAR REVIEW  
**Disposition Date:** 22 May 2009  
**Disposition Event:**  
**Disposition History:** n/a  
**Disposition Reason:**  
**Disposition Remarks:**  
**Document Number:** 1977OECDP08250  
**Document Source:** CORE  
**Document Unique ID:** 00  
**Drafter:** n/a  
**Enclosure:** n/a  
**Executive Order:** X1  
**Errors:** N/A  
**Expiration:**  
**Film Number:** D770096-1110  
**Format:** TEL  
**From:** OECD PARIS  
**Handling Restrictions:** n/a  
**Image Path:**  
**ISecure:** 1  
**Legacy Key:** link1977/newtext/t19770339/aaaabhqo.tel  
**Line Count:** 58  
**Litigation Code IDs:**  
**Litigation Codes:**  
**Litigation History:**  
**Locator:** TEXT ON-LINE, ON MICROFILM  
**Message ID:** e9aad4b4-c288-dd11-92da-001cc4696bcc  
**Office:** ACTION EB  
**Original Classification:** CONFIDENTIAL  
**Original Handling Restrictions:** n/a  
**Original Previous Classification:** n/a  
**Original Previous Handling Restrictions:** n/a  
**Page Count:** 2  
**Previous Channel Indicators:** n/a  
**Previous Classification:** CONFIDENTIAL  
**Previous Handling Restrictions:** n/a  
**Reference:** 77 STATE 288830  
**Retention:** 0  
**Review Action:** RELEASED, APPROVED  
**Review Content Flags:**  
**Review Date:** 01-Mar-2005 12:00:00 am  
**Review Event:**  
**Review Exemptions:** n/a  
**Review Media Identifier:**  
**Review Release Date:** n/a  
**Review Release Event:** n/a  
**Review Transfer Date:**  
**Review Withdrawn Fields:** n/a  
**SAS ID:** 3046474  
**Secure:** OPEN  
**Status:** NATIVE  
**Subject:** UK NC TURNING MACHINES TO POLAND IL 1091  
**TAGS:** ESTC, PL, US, COCOM  
**To:** STATE  
**Type:** TE  
**vdkgvkey:** odbc://SAS/SAS.dbo.SAS\_Docs/e9aad4b4-c288-dd11-92da-001cc4696bcc  
**Review Markings:**  
Margaret P. Grafeld  
Declassified/Released  
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